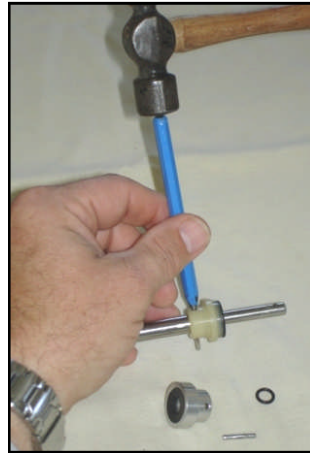


PART NUMBER FJO-29594 SECONDARY POPPET REPLACEMENT INSTRUCTIONS

REMOVING THE ORIGINAL POPPET FROM THE SS STEM

1. Remove the pin from the poppet by driving out the pin with a small punch and hammer.



2. Once the pin has been removed, slide the poppet and o-ring from the stem.



INSTALLING THE NEW POPPET AND O-RING

1. Take the new o-ring from the kit, lube it and slide it on the stem.
2. Next, take the new poppet from the kit, slide it over the stem and on top of the o-ring.



3. Align the hole in the new poppet with the hole in the stem.



4. Take the new shaft pin from the kit, insert it and tap it in place until it is flush with both sides.



5. Replacement is now complete.

